



MP METAL PRODUCT®



METAL PRODUCT d.o.o.

Razvojem obrtničke radionice osnovane 1967. godine, danas u proizvodnim pogonima na više od 10.000 m², sa 130 zaposlenih djelatnika, primjenom modernih tehnologija proizvodimo i razvijamo:

- Elektroopremu
- Kabelski spojni i ovjesni pribor za niski, srednji i visoki napon
- Opremu za izolirane i neizolirane mreže
- Led rasvjetu za unutrašnje prostore i uličnu vanjsku rasvjetu
- Lijevanje obojenih metala tlačnim i kokilnim lijevom
- Strojnu obradu metala klasičnim i CNC strojevima
- Izradu metalnih konstrukcija

Uz stalnu izobrazbu djelatnika, ulaganje u informatičku opremu, CNC tehnologiju u proizvodnji te kontrolu proizvoda sa suvremenom mjernom i laboratorijskom opremom, predstavljamo pouzdanog partnera za brzu i kvalitetnu isporuku proizvoda osnovnog proizvodnog programa, kao i za zajedničku suradnju na razvoju novih proizvoda i usluga.

Godine 1997. uveden je standard ISO 9001, a 2002. ISO 14001.

Od 2012. godine posjedujemo certifikat poslovne sigurnosti razine "Tajno" za članice NATO saveza i Europske unije.

Vlasništvo više od 100.000 m² slobodnog građevinskog zemljišta u poduzetničkoj zoni omogućuje nam daljnji razvoj novih proizvoda i usluga.



METAL PRODUCT ltd.

By developing a craftsman's workshop founded in 1967, a total of 130 staff apply modern technologies in the production facilities nowadays spanning across more than 10.000 m² to manufacture and develop:

- Electrical equipment;
- Low-, medium- and high-voltage cable jointing and suspension accessories;
- Equipment for insulated and non-insulated overhead networks;
- Indoor and streetlight LED lighting;
- High-pressure and gravity die casting of non-ferrous metals;
- Classical and CNC machining;
- Manufacture of metal constructions.

Permanent training of our staff, making investments in IT equipment, CNC technology for the production purposes and product control using modern measuring and laboratory equipment makes us a reliable partner for making the deliveries of products included in the core production programme quickly and to a quality standard, as well as for cooperation in the development of new products and services.

ISO 9001 and ISO 14001 standards have been introduced in 1997 and 2002, respectively.

Since 2012, we have possessed a Facility Security Clearance Certificate, graded "Secret" for NATO and European Union member-states.

Title held on a free construction land plot of a 100,000 m² in an entrepreneurial zone enables us to further develop new products and services.

Proizvodnja / Production



STROJNA OBRADA

Strojna obrada opremljena je modernom CNC tehnologijom za preciznu obradu metala. Posjedujemo više od 25 CNC obradnih centara za bušenje, gledanje i tokarenje te više od 20 specijaliziranih automata.

MACHINING

Machining operation is equipped with a modern CNC precision metal machining technology. We have more than 25 CNC drilling, milling and lathing machining centres, and more than 20 specialised automated machines.



PREŠANJE I PROBIJANJE METALA

Izvodi se ekscentar i hidrauličnim prešama od 10 do 400 tona postupkom toplog i hladnog kovanja na 35 različitih strojeva, od kojih su neki automatizirani i robotizirani te prilagođeni potrebama serijske proizvodnje.

METAL PRESSING AND STAMPING

Performed on 10-400 ton eccentric and hydraulic presses in hot and cold forging processes using 35 different machines, some of which have been automated and robot-operated and adapted to serial production.





LJEVAONICA

Lijevanje aluminija tlačnim i kokilnim lijevom. Strojevi za tlačno lijevanje od 180 do 1.100 tona sile zatvaranja opremljeni su potpuno robotiziranom tehnologijom, omogućuju kvalitetne procese proizvodnje odljevaka težine do 20 kg. Ukupni je proizvodni kapacitet tlačnog lijeva približno 2.000 tona odljevaka godišnje. U gravitacijskom lijevu posjedujemo preše za odljevke težine do 10 kg.

FOUNDRY

Aluminium high-pressure and gravity die casting. High-pressure die casting units with 180-1,100 ton in closing force have been fully robot-operated, and enable good quality production process for making castings of up to 20 kg in weight. The overall high-pressure die casting manufacture capacity equals approx. 2,000 tons of castings per annum. The gravity die casting unit includes presses for castings of up to 10 kg in weight.



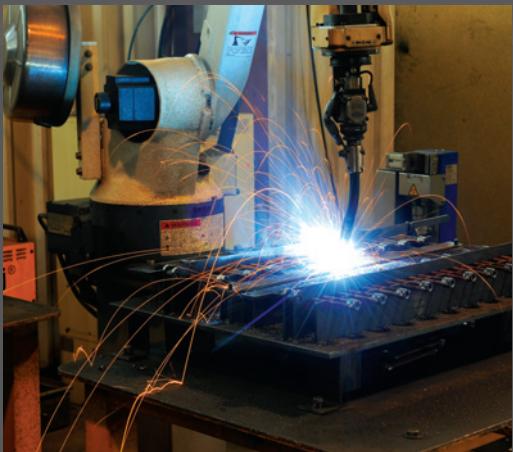
ALATNICA

Proizvodi alate za brizganje plastike, alate tlačnog i kokilnog lijeva aluminija, alate za obradu limova plastičnom deformacijom te specijalne strojeve i naprave.

TOOL SHOP

Manufacture of plastic injection moulding tools, aluminium high-pressure and gravity die casting tools, sheet metal plastic deforming tools, and special machines and devices.





ZAVARIVANJE I METALNE KONSTRUKCIJE

S atestiranim variocima i robotima za zavarivanje te opremom za rezanje limova (plazmom, hidrauličkim škarama i prešama), imamo veliki kapacitet proizvodnje raznih pozicija metalnih konstrukcija i strojnih dijelova.

WELDING AND METAL CONSTRUCTIONS

With our certified welders, robotic welding units and our sheet metal cutting equipment (including plasma cutters, hydraulic guillotine shears and break presses), we have large capacities for producing various metal construction and machine part positions.



LABORATORIJ

U vlastitom laboratoriju opremljenom 3D mjernim uređajima, CNC opremom za ispitivanje tlačnih i vlačnih sila do 1.000 kN, magnetofluksom, uređajima za ispitivanje tvrdoće i mehaničkim ispitivanjima kontroliramo procese proizvodnje, a za dobivanje potrebnih certifikata i atestnu dokumentaciju proizvode ispitujemo u suradnji s ovlaštenim institutima.

LABORATORY

We control the production processes in our own laboratory equipped with 3D measuring devices, CNC equipment for testing the pressure and tensile forces of up to 1,000 kN, using magneto flux, hardness testing devices and mechanical testing. For the purpose of obtaining specialised certificates and attesting documents, we perform testing in collaboration with certified institutions.

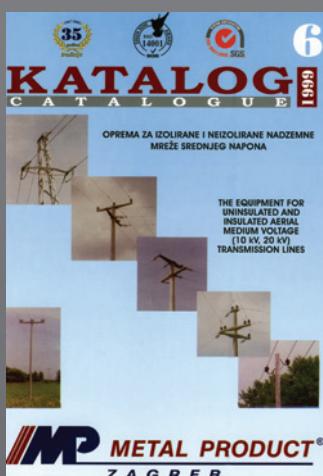


Proizvodni program / Production Range

Kabelski spojni pribor
Cable Connection Equipment



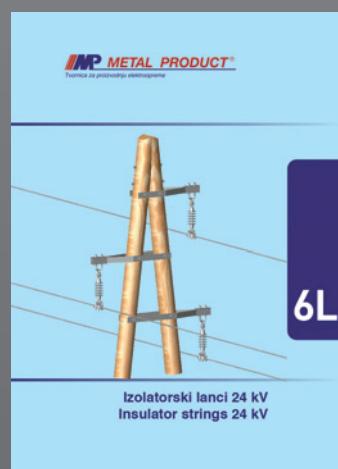
Oprema za izolirane i neizolirane nadzemne mreže srednjeg napona
The Equipment for Uninsulated and Insulated Aerial Medium Voltage (10kV, 20kV) Transmission Lines



Spojna i ovjesna oprema za nn nadzemne mreže s izoliranim vodičima u snopu / Connectors & Fittings for Low Voltage-Insulated Overhead Lines



Izolatorski lanci 24 kV
Insulator Strings 24 kV



Rastavljači i rastavne sklopke za vanjsku montažu / Power Pole Mounted Switch Disconnector



Kabelski pribor za energetske mreže napona do 1kV / Cable Accessories for Power Networks up to 1kV



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10020 Zagreb, Đačka 70 - Odra, Croatia

Tel: +385 (01) 6379 555

Fax: +385 (01) 6379 550

info@metal-product.hr

www.metal-product.hr